QUICKPOINT
FLEXIBLE HIGH-PERFORMANCE GRINDING MACHINE
THE QUICKPOINT PRINCIPLE
Grinding with QUICKPOINT is OD high-speed grinding using single-point contact in the finish grinding area. QUICKPOINT works with an extremely low-wear CBN or diamond wheel just a few millimeters wide. By creating a relief angle, the contact zone between wheel and workpiece is reduced from a contact line to a contact point.

FOR THE AUTOMOTIVE INDUSTRY – HIGH PRODUCTIVITY
Large series manufacture demands high performance – with complete QUICKPOINT grinding in a single clamping set-up, you also get flexibility! This is how QUICKPOINT allows for lean manufacturing and makes investments in unflexible special machines a thing of the past.

FOR SMALL AND MID-SIZED COMPANIES – HIGH FLEXIBILITY
QUICKPOINT is also the ideal solution for small and mid-sized companies, as well as contractors with frequently changing grinding projects. QUICKPOINT is fast and easy to re-tool, lends itself to a wide variety of applications and is individual adaptable to always offer the right capability.

High-speed grinding with QUICKPOINT combines JUNKER precision with maximum flexibility. QUICKPOINT machines can be used for a wide range of applications, and at the same time boast impressive productivity. The result: versatility and excellent workpiece quality.

Customer advantages
- High-speed grinding with sophisticated CBN/diamond grinding technology
- Excellent part quality with one-time clamping of workpieces
- Maximum availability with fully automated grinding process
- Fast grinding speed with thorough coolant penetration of active grinding zone
- Fast re-tooling with highly flexible machine concept

QUICKPOINT standard operations are shoulders, tapers, chamfers and plunge cuts. In addition, flute and thread grinding, as well as polygonal and surface grinding can also be integrated.

Grinding direction
Point-sized wheel contact
THE PINNACLE OF VERSATILITY

AREAS OF APPLICATION
- Automotive manufacturers and suppliers
- Precision tooling industry
- Transmission manufacturing
- Machine tool manufacturing
- Textile machine manufacturing
- Printing machine manufacturing
- Electrical industry
- Carbide and ceramic processing industry

MATERIALS AND OPERATIONS
Practically any material and combination of materials can be ground with QUICKPOINT: steel, aluminum, carbide, industrial ceramic, sintered material, plastic, glass. With carbide grinding, the advantages are particularly high – up to 600% higher performance. When combined with other JUNKER technologies, QUICKPOINT machines can also grind surfaces, polygons, reliefs and tightening threads. Standard grinding operations: shoulders, tapers, chamfers and plunge cuts.

Complete grinding in a single clamping set-up
With modified grinding wheels, QUICKPOINT machines to also be used for complete grinding. This allows for plunge grinding, thread grinding, shape and non-circular grinding, among others, all in a single clamping set up. ID grinding operations are also possible.
SOPHISTICATED TECHNOLOGY FOR ECONOMICAL GRINDING

VERSATILITY PAYS
With a wide selection of wheelhead combinations, the QUICKPOINT line offers OD grinding solutions for practically any application from the compact QUICKPOINT 1000 for smaller parts, to the QUICKPOINT 5000 for medium-sized parts, all the way to the QUICKPOINT 6 for large workpieces. Wherever you use a QUICKPOINT, it guarantees a low-cost manufacturing process.

STABLE MACHINE BASE
Each QUICKPOINT machine features a highly torsion-resistant polymer concrete stand that dramatically reduces vibrations. This allows for dynamic and high-precision grinding operations and provides the stable foundation required to attain the best possible part qualities.

FAST CHANGEOVER FOR LOW DOWNTIMES – THE 3-POINT MOUNTING SYSTEM
This system has been applied to the wheelhead, workhead and tailstock and shortens the machine’s tooling times:
• Fast changeover and tooling times (< 2 min for center points, < 20 min for grinding wheels)
• Easy to mount
• Optimal centering
• Axially mounted with screwed-on grinding wheel flange, allowing changeover in rotational direction
• Concentricity: ± 2/1000 mm

THE DRESSING SYSTEM – A DECISIVE FACTOR
Precise and fast dressing determines the efficiency of a CBN or diamond grinding machine. As a pioneer of this grinding method, over the years, JUNKER has acquired and further developed the know-how that it requires. From circumference, surface and radii to profile dressing: for each QUICKPOINT application, we also offer the optimal dressing system.

THE GRINDING SPINDLE – RIGID AND PRECISE
• Up to three high-speed grinding spindles
• High cutting speed – up to 140 m/s
• Automatic-dynamic balancing system
• 3-point mounting system

THE WHEELHEAD – ACCURATE AND DYNAMIC
• Hydrostatic circular guides with a 5-year guarantee with proper handling
• Infeed with micron precision and no stick-slip effect

THE WORKHEAD
• With workpiece carrier to get in the way: hydraulic clamping between the centers of the power workhead and the revolving tailstock is all you need
• Direct drive work spindle mounted on anti-friction bearings

COMMERCIAL ADVANTAGES
• Major investment savings with lean manufacturing: nearly all workpiece contours can be ground with a single grinding wheel in just one clamping set-up
• Software directly imports workpiece contour
• High rate of utilization of 88 – 95%, that is 5 – 8% higher than with conventional grinding
• Higher productivity attained by grinding in a single clamping set-up
• Simplified logistics: no re-clamping, no need for different machines
• Low tool costs thanks to long tool lives
• High production reliability and flexibility with individual machines instead of a production line
• Fast tooling times, since no workpiece carrier required

TECHNICAL ADVANTAGES
• High flexibility for shoulders, tapers, chamfers, plunge cuts, reliefs, tightening threads, surfaces and polygons
• Fast grinding speed with thorough coolant penetration of active grinding zone
• Increased quality with complete grinding in one clamping set-up
• Complete grinding, including both ends of the part (since there is no workpiece carrier involved)
• High surface finish

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JUNKER’S CENTRALIZED CNC SYSTEM CONCEPT

A COMPREHENSIVE OPEN SYSTEM
The idea: central control technology for all components in the grinding machine. All data and information is entered using the Erwin Junker Operator Panel. On the QUICKPOINT machines, this makes up the user interface for a FANUC CNC-control system.

TELESERVICE – FAST AND EFFECTIVE
Your main go-to for all questions and issues is JUNKER Services. When required, all of the machine status data can be analyzed online. JUNKER provides this service to increase machine availability while keeping service costs down.

ERWIN JUNKER OPERATOR PANEL – STANDARDIZED FOR ALL MACHINES
• Graphic interface and interactive processes for programming and operation
• Reduced training costs
• Minimizes the risk of operator errors
• Quick changeover and set-up
• Storage of all grinding parameters
• Machine programming can also be done centrally, i.e. basic mask for process engineering

STANDARD EQUIPMENT
• Fully automatic dressing cycle
• 5-point mounting system for the grinding wheel
• Hydrostatic circular guides (X-axis)
• Flat/prismatic guide (Z-axis)
• Axially mobile tailstock
• Clamping pressing hydraulically adjustable
• Erwin Junker Operator Panel
• Sinumerik or Fanuc controls

OPTION: JUNKER LOADING SYSTEM
• Interior loading gantry for reliable productivity
• External loading system can be modularly docked, half or fully automatic at customer request
• Axial positioning device, diameter measuring device
• C-axis on workhead
• Surface dresser
• Steady rests

RELIABLE FIRE PROTECTION CONCEPT: “THE JUNKER SAFETY SYSTEM”
Since the machines partly use oil for coolant, there is a risk of fire and explosion. The JUNKER safety system prevents damage to machines and facilities. In the case of explosion, the machine interior is automatically sealed off, preventing fire from breaking out (tested by the Institute for Safety Technology IBExU). Upon request, additional extinguishers (CO₂ or water-atomizing) and exhaust filters can be installed.

Configuring the measurement systems
Grinding parameter entry
Importing the new parts program

Option: Carbon grinding wheels
All QUICKPOINT versions can also be equipped with carbon grinding wheels. Technical advantages are higher cushioning and reduced weight. There is also an important economic aspect: higher productivity thanks to longer tool life and dressing cycles, as well as significantly fewer wheel changes.

Advantages of the hardware and software concept
• All components are accessible via Teleservice
• Identical operation of different machines, regardless of the controls used
• Standardized user interface for all components
• Automatic data backup, including settings for all components from third-party vendors

VARIABLE EQUIPMENT AND INDIVIDUAL OPTIONS

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## TECHNICAL SPECIFICATIONS

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### WHEELHEAD VERSIONS

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<td>Erwin Junker</td>
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<td>77787 Nordrach, Germany</td>
<td><a href="http://www.junker.com">www.junker.com</a></td>
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<tr>
<td>ASIA</td>
<td>Erwin Junker Maschinenfabrik</td>
<td>Shanghai Representative Office</td>
<td>Unit 1003, Floor 10, Tower II Kerry Ever Bright City Enterprise Center</td>
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<td>GmbH</td>
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<td>No. 209 Gonghe Road 200070 Shanghai, P.R. China</td>
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<td></td>
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